

The University of Western Ontario

University Machine Services Thompson Engineering Building, Room 50 1151 Richmond St. London, Ontario, Canada N6A 5B9 Phone: 519.661.4276 Fax: 519.661.3066 Web: <u>http://www.eng.uwo.ca/ums</u> Email: <u>ums@uwo.ca</u>

University Machine Services Fee Schedule

Effective from May 1, 2024 to April 30, 2025 External to Western University Charges Basic rate \$113.00/hr

Charges and estimates are calculated hourly as follows including overhead and all support equipment not listed. The shop's hourly charge-out rates will be the following:

Technicians: Manufacturing technician including all conventional equipment: Engineering and Project Management:	\$113.00 \$130.00
Equipment: (run time cost per hour) <i>CNC 4 axis machining centers</i> Fadal 15 x 30 Haas VF5 24x52 Haas VF2 15x30	\$12.00 \$22.00 \$22.00
CNC Lathe Standard Modern 17x50 Haas ST-15	\$11.00 \$22.00
Stratasys Fused Deposition Rapid Prototyping Stratasys 400MC	\$22.00/ Cubic inch
EOS P110 and 396 SLS Printers	\$25.00/ Cubic inch
Wire EDM Agie-Charmilles 20P wire EDM System	\$45.00/hour